



# Technical Data Sheet – 5 L Rubber Primer

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## Description

Tuff Rubber Primer is a 2 part halogenation primer designed to chemical activate the surface of most rubbers prior to the application of a bonding system. The system is comprised of 5 L of a liquid solvent and an halogenation additive Part B that when mixed together can be applied to rubber surfaces prior to bonding. The primer can be used on mechanically activated surfaces, i.e., buffed surfaces or non buffed surfaces.

## Application Instructions

1. Ensure PPE is used at all times when handling.
2. Add all of the Part B powder into 5L of Part A.
3. Mix thoroughly in container securing lid before gently shaking.
4. Apply to surface using fixed cloth or nylon brush by scrubbing into surface to be primed.
5. Seal container securely immediately after use and for storage.
6. Leave for minimum of 5 min before applying adhesive.
7. Maximum of 1 hour prior to cementing at 25 deg.

## Storage

- Shelf life of mixed product is 3 months.
- Shelf life of unmixed product is 12 months.
- Keep Part A and B in a cool, dry, well ventilated place.
- Keep away from acids alkalis and reducing agents.
- Keep away from children and foodstuffs.

## Health and Safety

- Gloves, protective goggles, are to be used at all times when handling product. Ventilation equipment should be used in enclosed spaces.
- Avoid contact with skin, eyes, and avoid breathing in vapour.
- Remove clothes and wash affected area and clothes with water.
- On contact with skin or eyes. Wash with water for at least 15 mins.
- If swallowed, give water, do not induce vomiting.
- If poisoning occurs, contact doctor or Poisons Information Centre.
- Always refer to Material Safety Data Sheets (MSDS) before use.

## Clean up and Fire

Wash with water. Extinguish with water.

## Product Details for Ordering

Product Code	Description
TF900	5 L Part A
TF901	Part B
TF902	5 L Part A + Part B

## Technical Information

Properties Part A	
Density	900 kg/m <sup>3</sup>
pH	7.0
Odour	Sweet
Colour	Colourless
Flash Point	- 4 Degrees C
Boiling Point	77.1 Degrees C

Properties Part B	
Density	2190 kg/m <sup>3</sup>
pH	2.7 - 3.3
Odour	Strong Chlorine
Colour	White solid
Boiling Point	Decomp.

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